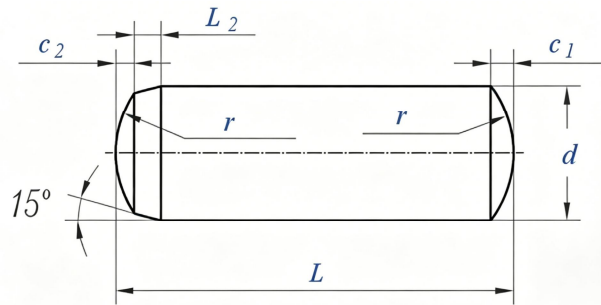


DIN 6325 - 1971

圆柱销

parallel pins



d	nominal diameter	$\phi 0.8$	$\phi 1$	$\phi 1.5$	$\phi 2$	$\phi 2.5$	$\phi 3$	$\phi 4$	$\phi 5$
	Max (m6)	0.808	1.008	1.508	2.008	2.508	3.008	4.012	5.012
	min (m6)	0.802	1.002	1.502	2.002	2.502	3.002	4.004	5.004
L2		0.4	0.4	0.5	0.6	0.7	0.8	1	1.2
r	$\approx$	0.8	1	1.6	2	2.5	3	4	5
c1	$\approx$	0.12	0.15	0.23	0.3	0.4	0.45	0.6	0.75
c2	$\approx$	0.06	0.08	0.12	0.18	0.25	0.3	0.4	0.5
d	nominal diameter	$\phi 6$	$\phi 8$	$\phi 10$	$\phi 12$	$\phi 14$	$\phi 16$	$\phi 20$	/
	Max (m6)	6.012	8.015	10.015	12.018	14.018	16.018	20.021	/
	min (m6)	6.004	8.006	10.006	12.007	14.007	16.007	20.008	/
L2		1.5	1.8	2	2.5	2.5	3	4	/
r	$\approx$	6	8	10	12	16	16	20	/
c1	$\approx$	0.9	1.2	1.5	1.8	2	2.5	3	/
c2	$\approx$	0.6	0.8	1	1.3	1.3	1.7	2	/
"L" (JS14)		$6 < L \leq 10 = \pm 0.18$ $30 < L \leq 50 = \pm 0.31$							
roughness		$10 < L \leq 18 = \pm 0.215$ $50 < L \leq 80 = \pm 0.37$							
Material and hardness		$18 < L \leq 30 = \pm 0.26$ $80 < L \leq 120 = \pm 0.435$							
		Steel with tensile strength not less than 600N/mm ² ; quenching treatment; hardness 60 $\pm$ 2 HRC							

Note: This standard has been replaced by DIN EN ISO 8734-2019.